

4 | P675

Improved slotted umbrella structure for attenuating the force of the wind when the umbrella is open

### DESCRIPTION

There is a known umbrella structure which can attenuate the force of  
5 the wind when the umbrella is open, because of the presence of apertures in  
the fabric of the cover.

According to a prior patent (Italian Patent No. 1,286,846), each of the  
ribs of the cover consists of an element in the form of a saw tooth, strip  
portions of the cover being fixed to the trailing edges of these elements, while  
10 the leading edges of said saw teeth form slotted apertures in the cover when  
the umbrella is open.

The present invention relates to an improved design of the supporting  
ribs of the strip portions of the cover, to achieve greater robustness and  
lightness of the ribs, more economical manufacture and other objects and  
15 advantages which will be made clear by the following text.

According to the present invention, each of said ribs consists of a  
structural shape - usually made from metal, particularly aluminum or its alloys  
and a plurality of saw-tooth components engaged with said structural shape  
and designed to fix thereon the strip portions of the cover.

20 Advantageously, said structural shape has a channel with a narrow  
slot; each of said saw-tooth components has appendages which can be  
housed in said channel by sliding and fixed therein.

In practice, each of said saw-tooth components has a longitudinal  
appendage along the whole of the side which is to be joined to the structural  
25 shape and from which extensions project to complete the area for fixing the  
cover strips.

There are various suitable methods for fixing the saw-tooth  
components. In one possible solution, the structural shape is formed with a  
transverse strip, forming the base of said channel, which is sufficiently thick  
30 and has holes for the engagement of screws for fixing said saw-tooth  
components. In another possible solution, said structural shape is formed to  
receive nuts which can slide in the channel and are fixed to it with respect to  
rotation; screws for fixing said saw-tooth components interact with said nuts.

- 2 -

The invention will be more clearly understood from the description and the attached drawing, which shows a practical and non-restrictive example of said invention. In the drawing,

Fig. 1 shows a general diagrammatic view of a known umbrella with  
5 slots for reducing the force of the wind;

Fig. 2 is a partial general view of an umbrella improved according to the invention;

Figs. 3 and 3A show, in isolation, a saw-tooth component in a general view and in two enlarged details;

10 Figs. 4, 5 and 6 are sections taken through IV-IV, V-V and VI-VI of Fig. 3A;

Fig. 7 is a perspective and sectional view of the metal structural shape;

Fig. 8 is a section of the rib assembled, approximately corresponding to the section VI-VI of Fig. 3A; and

15 Figs. 9 and 10 show, in the same way as Fig. 8, two variant embodiments.

In Fig. 1 of the drawing, the number 1 indicates in a general way a supporting arm which extends from a base, in a known arrangement, to support the structure of an openable and closable umbrella suspended on the  
20 end 1A. From the end 1A of the supporting arm 1 an element 5 can extend downwards and a cable 7 (or other equivalent component) passing through the element 5 can be used to operate an element 9 which can be raised and lowered as shown by the double arrow f9 to move the struts 10 for opening and closing the umbrella; one end of each strut is pivoted at 10A on the  
25 operating element 9 and the other end is pivoted at 10B on the corresponding rib, indicated in a general way by 12, these ribs being designed to spread out the cover of the umbrella; the ribs 12 are pivoted at 14 on a core 16 which is located at the upper end of the element 5 and which is supported by the arm 1, 1A. The number of ribs 12 is variable; for example, there can be four ribs  
30 arranged along the diagonals in a square or rectangular cover, or there can be a greater number, with supplementary ribs in intermediate positions between those indicated by 12, making it possible to provide polygonal covers of various shapes if required. The arm 1 can be orientated in various ways about a vertical axis in the area of the base.

- 3 -

The cover of the umbrella is of the type which presents a smaller surface area to the action of the wind and consequently has greater resistance to the force of the wind even when the umbrella is open, while still providing protection from the sun and rain. For this purpose, the cover is  
5 made with a plurality of cover strips 18 which are positioned sequentially in steps, in the form of a roof covering, with slots 18A between one strip 18 and the next; said slots extend in a parallel way to the edges of the cover and concentrically with respect to the assembly 5, 9. These slots allow air to enter and exit; the protection from the sun and rain is obtained by a sufficient  
10 degree of overlap between adjacent strips, as seen from above when the umbrella is open.

It must be possible to provide a number of slots which may be relatively large, and the ribs 12 must be designed (according to the known solution) with saw-tooth profiles 12A, 12B; the strips 18 which together form the cover are  
15 fixed on the trailing edges 12A of the said saw-tooth profiles; the leading edge 12B of each profile is made in an undercut shape so that the strips 18 partially overlap each other and form the slots 18A between them.

According to the invention, each of the ribs indicated in a general way by 12 is made according to Figure 2 and the following figures.

20 The principal element of each rib is a structural shape 32, which can be made from aluminum or other material, having as its principal characteristic a longitudinal slot 32A on the upper face and an intermediate partition 32B of suitable thickness; the slot 32A is delimited by edges 32C which face each other; the whole of the structural shape 32 forms a channel 32E.

25 This structural shape 32 is pivoted at 14 in the way, and for the purposes, described above with reference to Figure 1.

The saw-tooth structure is made from a plurality of saw-tooth components as indicated in a general way by 34, which can be made from molded synthetic resin with suitable lightening to reduce the weight and cost  
30 to a minimum.

In practice, each of these components 34 for the formation of the saw teeth has an insertion base 34A designed for coupling to the structural shape and an extension 34B which forms the trailing edge surface 34C to which the strips 18 are to be coupled and fixed; this extension 34B forms an angle with

- 4 -

the base 34A and ultimately enables each component to be extended in such a way that it leaves under the extension 34B an area which can receive a further adjacent component 34, to form the slots equivalent to the slots 18A.

The base 34A can have two lateral channels 34F, which receive the  
5 edges 32C forming the slot 32A of the structural shape 32, and an appendage 34G to form an insertion fitting between the structural shape 32 and each of the saw-tooth components 34, this insertion fitting being subsequently secured by screw means which prevent the components 34 from sliding in an uncontrolled way with respect to the structural shape.

10 The surface 34C is used for fixing the strips 18; said surface 34C has suitable thickened areas 34E underneath it for the screwing in of fixing screws or for the insertion of other elements for fixing the strips 18 to the surface 34C. A thickened area similar to the area 34E, for screws or other means of fixing the fabric, can be provided towards the end of each of the components  
15 34 at which the base 34A and the extension 34B converge. Additional thickened areas similar to the area 34E can be provided in an intermediate position of the upper surface 34C of each of the components 34, for the same purpose of fixing the cover strips. Additionally, holes such as those indicated by 36 are provided in suitable positions for receiving means of fixing the  
20 components 34 in the channel 32E, which pass through the slot 32A.

To lock each of the saw-tooth components 34 so that it cannot slide, it is possible to provide (see Fig. 8) screws 40 - particularly self-tapping screws - which pass through the holes 36 and can be screwed into holes 32H in the partition 32B forming the channel 32E of the structural shape 32. These holes  
25 32H can be formed directly by using special screws fitted in the bits of piercing tools.

In a variant embodiment (see Fig. 9), it is possible to provide screws 141 which can pass through holes 136 (similar to the holes 36) and engage in nuts 142 which can be housed slidably in a structural shape 132 which is  
30 similar to the structural shape 32 but which has, in place of the partition 32B, a pair of flanges 132B which oppose the action of the nuts 142, which thus, by means of screws 141, lock the saw-tooth component 134 (similar to the component 34) to the structural shape 132. The channel for slidably housing the base 134G is formed between the edges 132C, similar to the edges 32C,

- 5 -

and the edges 132B; the nuts 142 have a prismatic shape so that they engage with the inner walls of the structural shape 132 which is similar to the structural shape 32, but for assembly the nuts 142 can be slid along the structural shape 132 by means of the screws 141 before tightening. The profiles of the components 134 and of the flanges 132C (similar to the flanges 32C) can be designed to prevent an uncontrolled spreading of the two vertical sides of the structural shape 132. A similar arrangement can be made between the edges 132B and the nuts 142, which are prismatic to prevent them from rotating when the screws are tightened.

10 Another variant embodiment is shown in Fig. 10. The structural shape 232 (similar to the structural shape 32) has an unperforated partition 232B; the flanges 232C delimit the slot 232A which is similar to the slot 32A, but the flanges 232C are preferably shaped in the same way as the flanges 132C. In this case, screws 241 are screwed into nuts 242 which are held between the 15 partition 232B and the flanges 232C and can be slid in the structural shape 232 by the screws 241 but are fixed with respect to rotation by bearing on the inner walls of the structural shape 232. When the screw 241 is screwed into the nut 242, the screw bears on the partition 232B and the nut 242 is forced on to the base 234G, thus forcing the latter against the flanges 232C.

20 It is to be understood that the drawing shows only an example provided solely as a practical demonstration of the invention, and that this invention can be varied in its forms and arrangements without departure from the guiding principle of the invention; the presence of reference numbers in the attached claims is intended to facilitate the reading of the claims with reference to the 25 description and to the drawing, and does not limit the scope of protection represented by the claims.